



**IHPE**

**CRIMPING PROCESS SPECIFICATION**  
**SPECIFICA PROCESSO PINZATURA**

System

**No-Skive**



Cod.: **PRM000**

Issue Date: **23/01/2015**

Last update:

Rev.: **03**

Released:

*F.Ferloni*

Checked:

*S.Melzi*

Approved:

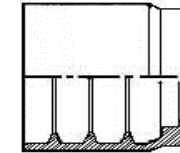
*L. Guadagnuolo*

HOSE TYPE - TIPO TUBO

**CARBOPRESS N/L10**  
**OILPRESS N/L 20**  
**GST II BLACK 15**  
**PYTHON N/L 20**  
**CARBOBLUE N/L 10**

**CARBOPRESS N/L20**  
**OILPRESS N/L 30**  
**GST II RED 15**  
**PYTHON NV/L 20**  
**CARBOBLUE N/L 20**

**JUMBO N/L20**  
**WASSERPRESS 20**  
**GST II BLACK 20**  
**PYTHON NY/L 30**



INTERNAL DIAMETER	OUTSIDE DIAMETER		COD. FERRULE	COD. NIPPLE	CRIMPING DIAMETER
	It's the effective diameter, must be measured before crimp				
	min	max			
6	11	12	10064-4	KD947-X-4	14,5
6	12,1	13	10064-4	KD947-X-4	15,3
6	13,1	14	10064-4	KD947-X-4	16,0
6	14,1	15	10064-5	KD947-X-4	17,4
6	15,1	16	10064-5	KD947-X-4	18,1
7	12	13	10064-4	KD947-X-4	15,5
7	13,1	14	10064-4	KD947-X-4	16,3
7,5	13	14	10064-4	KD947-X-4	16,4
8	12	13	10064-4	KD947-X-5	15,8
8	13,1	14	10064-4	KD947-X-5	16,5
8	14,1	15	10064-5	KD947-X-5	17,9
8	15,1	16	10064-5	KD947-X-5	18,6
8	16,1	17	10064-6	KD947-X-5	19,0
8	17,1	18	10064-6	KD947-X-5	19,7
8,5	15	16	10064-6	KD947-X-5	18,3
8,5	16,1	17	10064-6	KD947-X-5	19,1
9	15	16	10064-6	KD947-X-6	18,5
9	16,1	17	10064-6	KD947-X-6	19,2
9	17,1	18	10064-6	KD947-X-6	20,0
9	18,1	19	10064-8	KD947-X-6	20,8
9	19,1	20	10064-8	KD947-X-6	21,6



**IHPE**

**CRIMPING PROCESS SPECIFICATION**  
**SPECIFICA PROCESSO PINZATURA**

System

**No-Skive**



Cod.: **PRM000**

Issue Date: **23/01/2015**

Last update:

Rev.: **03**

Released:

*F.Ferloni*

Checked:

*S.Melzi*

Approved:

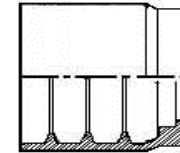
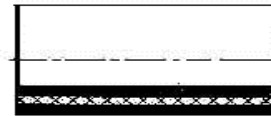
*L. Guadagnuolo*

HOSE TYPE - TIPO TUBO

**CARBOPRESS N/L10**  
**OILPRESS N/L 20**  
**GST II BLACK 15**  
**PYTHON N/L 20**  
**CARBOBLUE N/L 10**

**CARBOPRESS N/L20**  
**OILPRESS N/L 30**  
**GST II RED 15**  
**PYTHON NV/L 20**  
**CARBOBLUE N/L 20**

**JUMBO N/L20**  
**WASSERPRESS 20**  
**GST II BLACK 20**  
**PYTHON NY/L 30**



INTERNAL DIAMETER	OUTSIDE DIAMETER		COD. FERRULE	COD. NIPPLE	CRIMPING DIAMETER
	It's the effective diameter, must be measured before crimp				
	min	max			
9	20,1	21	10064-8	KD947-X-6	22,3
9,5	17	18	10064-6	KD947-X-6	20,1
9,5	18,1	19	10064-8	KD947-X-6	20,9
9,5	19,1	20	10064-8	KD947-X-6	21,7
9,5	20,1	21	10064-8	KD947-X-6	22,4
10	16	17	10064-6	KD947-X-6	19,5
10	17,1	18	10064-6	KD947-X-6	20,2
10	18,1	19	10064-8	KD947-X-6	21,1
10	19,1	20	10064-8	KD947-X-6	21,8
10	20,1	21	10064-8	KD947-X-6	22,6
10,5	17	18	10064-8	KD947-X-6	20,4
10,5	18,1	19	10064-8	KD947-X-6	21,2
10,5	19,1	20	10064-8	KD947-X-6	21,9
10,5	20,1	21	10064-8	KD947-X-6	22,7
12,5	19	20	10064-8	KD947-X-8	22,4
12,5	20,1	21	10064-8	KD947-X-8	23,2
12,5	21,1	22	10064-10	KD947-X-8	23,6
13	19	20	10064-8	KD947-X-8	22,6
13	20,1	21	10064-8	KD947-X-8	23,3
13	22,1	23	10064-10	KD947-X-8	24,5
15	21	22	10064-10	KD947-X-10	25,3



IHPE

# CRIMPING PROCESS SPECIFICATION SPECIFICA PROCESSO PINZATURA

System

No-Skive



Cod.: PRM000

Issue Date: 23/01/2015

Last update:

Rev.: 03

Released:

*F.Ferloni*

Checked:

*S.Melzi*

Approved:

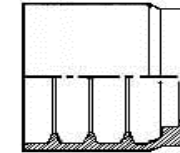
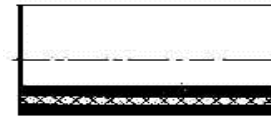
*L. Guadagnuolo*

HOSE TYPE - TIPO TUBO

CARBOPRESS N/L10  
OILPRESS N/L 20  
GST II BLACK 15  
PYTHON N/L 20  
CARBOBLUE N/L 10


CARBOPRESS N/L20  
OILPRESS N/L 30  
GST II RED 15  
PYTHON NV/L 20  
CARBOBLUE N/L 20

JUMBO N/L20  
WASSERPRESS 20  
GST II BLACK 20  
PYTHON NY/L 30



INTERNAL DIAMETER	OUTSIDE DIAMETER		COD. FERRULE	COD. NIPPLE	CRIMPING DIAMETER
	It's the effective diameter, must be measured before crimp				
	min	max			
15	22,1	23	10064-10	KD947-X-10	26,0
16	22	23	10064-10	KD947-X-10	25,3
16	23,1	24	10064-10	KD947-X-10	26,0
16	24,1	25	10064-10	KD947-X-10	26,8
16	25,1	26	10064-10	KD947-X-10	27,5
16	26,1	27	10064-10	KD947-X-10	28,3
17	23	24	10064-10	KD947-X-10	26,3
17	24,1	25	10064-10	KD947-X-10	27,0
18	24	25	10064-10	KD947-X-10	27,3
18	25,1	26	10064-10	KD947-X-10	28,0
19	24	25	10064-12	KD947-X-12	28,1
19	25,1	26	10064-12	KD947-X-12	28,9
19	26,1	27	10064-12	KD947-X-12	29,6
19	27,1	28	10064-12	KD947-X-12	30,4
19	28,1	29	10064-12	KD947-X-12	31,1
19	29,1	30	10064-12	KD947-X-12	31,9
20	25	26	10064-12	KD947-X-12	29,1
20	26,1	27	10064-12	KD947-X-12	29,9
20	27,1	28	10064-12	KD947-X-12	30,6
25	33	34	10064-16	KD947-X-16	36,2
25	34,1	35	10064-16	KD947-X-16	36,9

	<b>CRIMPING PROCESS SPECIFICATION</b> <b>SPECIFICA PROCESSO PINZATURA</b>			System <b>No-Skive</b> 	Cod.: <b>PRM000</b> Issue Date: <b>23/01/2015</b> Last update: Rev.: <b>03</b>
	Released: <i>F.Ferloni</i>	Checked: <i>S.Melzi</i>	Approved: <i>L. Guadagnuolo</i>		

HOSE TYPE - TIPO TUBO				
<b>CARBOPRESS N/L10</b> <b>OILPRESS N/L 20</b> <b>GST II BLACK 15</b> <b>PYTHON N/L 20</b> <b>CARBOBLUE N/L 10</b>	<b>CARBOPRESS N/L20</b> <b>OILPRESS N/L 30</b> <b>GST II RED 15</b> <b>PYTHON NV/L 20</b> <b>CARBOBLUE N/L 20</b>	<b>JUMBO N/L20</b> <b>WASSERPRESS 20</b> <b>GST II BLACK 20</b> <b>PYTHON NY/L 30</b>		

INTERNAL DIAMETER	OUTSIDE DIAMETER		COD. FERRULE	COD. NIPPLE	CRIMPING DIAMETER
	It's the effective diameter, must be measured before crimp				
	min	max			
25	35,1	36	10064-16	KD947-X-16	<b>37,7</b>
25	36,1	37	10064-16	KD947-X-16	<b>38,4</b>